

**Listing and Amendments to the Claims**

This listing of claims will replace all prior versions, and listings, of claims in the application:

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1. (Previously Presented) A portable data player and/or recorder comprising a casing and a door, said door being rotatably attached about an axis AA' to said casing, said axis AA' defining a first and a second directions, the door and the casing being able relatively to each other of at least two ranges of angular positions, a first range of positions in which the door is widely open, a second range of position in which the door is open and of a closed position, said last position being a position in which the door closes an opening of said casing, wherein, in the first range of angular positions, the door can slide along axis AA' in the first direction up to a first axial position in which a first shoulder of the door is abutting against a first shoulder of the casing, and wherein, in the first range of angular positions, said door can slide along axis AA' in the second axial direction up to a second axial position in which the door and the casing are disengaged from one another, and wherein, in the second range of angular position and the first axial position, a second shoulder of the door is abutting against a second shoulder of the casing preventing any translation movement of the door along axis AA' in the second direction.

2. (Previously Presented) Portable data player and/or recorder according to claim 1 wherein said casing and door are fitted with hinges and brackets for the attachment of the door to the casing and wherein the hinges are in the form of shaft springing from a face of first recesses of the casing said faces being the first shoulder, and wherein the brackets are in the form of holes of first ribs that spring outwardly from a main face of the door.

3. (Previously Presented) Portable data player and/or recorder according to claim 1, wherein the second shoulder of the door is in the form of a second rib that springs from a main face of said door and wherein the second shoulder of the casing is in the form of a face of a hole.

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4. (Previously Presented) Portable data player and/or recorder according to claim 1, wherein the door and casing are fitted one with a tongue and the other with a recess in a third shoulder whose dimensions are such that the tongue can enter the recess, the tongue being in abutment against the third shoulder in at least a part of the range of open positions, said tongue being in a position in which it penetrates in said recess of the third shoulder in one of the open positions.

5. (Previously Presented) Portable data player and/or recorder according to claim 1, wherein the third shoulder is in the form of a face of a hole in the casing, the tongue being an extension that springs outwardly from said face and wherein the recess is located in a third rib that spring outwardly toward the inside of the casing from a main face of the door.

6. (Previously Presented) Portable data player and/or recorder according to claim 5 wherein the third and second shoulder of the door are in the form of one and the same rib.

7. (Cancelled)

8. (Cancelled)

9. (Cancelled)

10. (Currently Amended) Door of a portable data player and/or recorder, comprising a main face and three ribs, two first and a third, perpendicular to the main face, the first two ribs having holes, having an axis AA', and suitable to form brackets of the door, and the third having a form such that it is not secant to planes containing axis AA' and [[sensibly perpendicular to]] forming an angle with the main face of the door which value is between a limit value and 90°, and secant to planes containing axis AA' and forming an angle with the plane of the main face of the door, which value is between 0° and the limit value ~~are less than about 90°~~.

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